

# Affordable and efficient SWIR sensors based on quantum dots

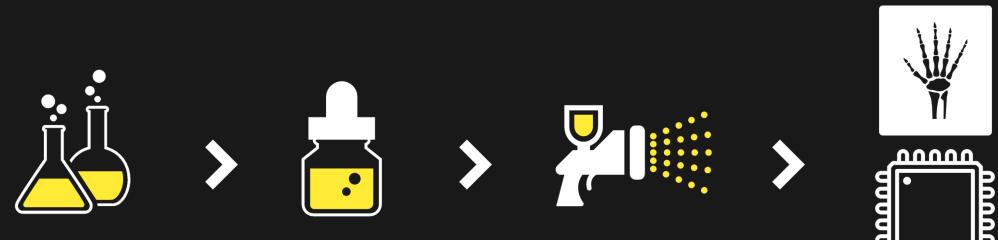
Dr. Dima Bederak R&D and Product Manager

#### SWIR technologies

	Pixel pitch	Spectral range	Quantum efficiency	Dark current	Cost	Speed	Stability	Comments
InGaAs	-	+	++	+		+	++	<ul> <li>Best performance &amp; most mature technology</li> <li>Cost is very high</li> <li>Extended range is even more expensive (&gt;1.7um)</li> <li>Not compatible with consumer market (cost, pixel pitch)</li> </ul>
SiGe	-	+/-	-	-	+	+	+	<ul> <li>Higher dark currents</li> <li>Limited SWIR wavelength range (&lt;1.5um)</li> <li>Lower pixel pitch and QE</li> </ul>
Quantum Dots	++	++	+	+	+	+/-	+/-	<ul> <li>Scalable and compatible with CMOS production</li> <li>High QE in the SWIR (&gt;60%)</li> <li>Compatible with consumer market integration requirements (cost, pixel pitch)</li> </ul>



#### WHAT WE DO



Quantum dot synthesis

Quantum dot Ink formulation

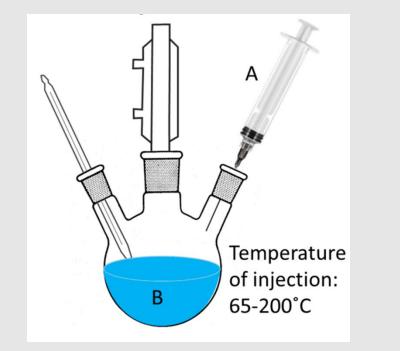
Quantum dot film deposition

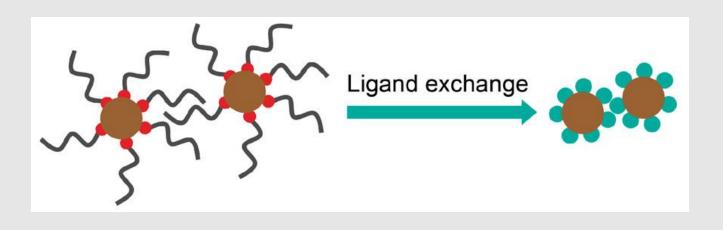
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TFT and CMOS Image Sensors



#### How QDs are made

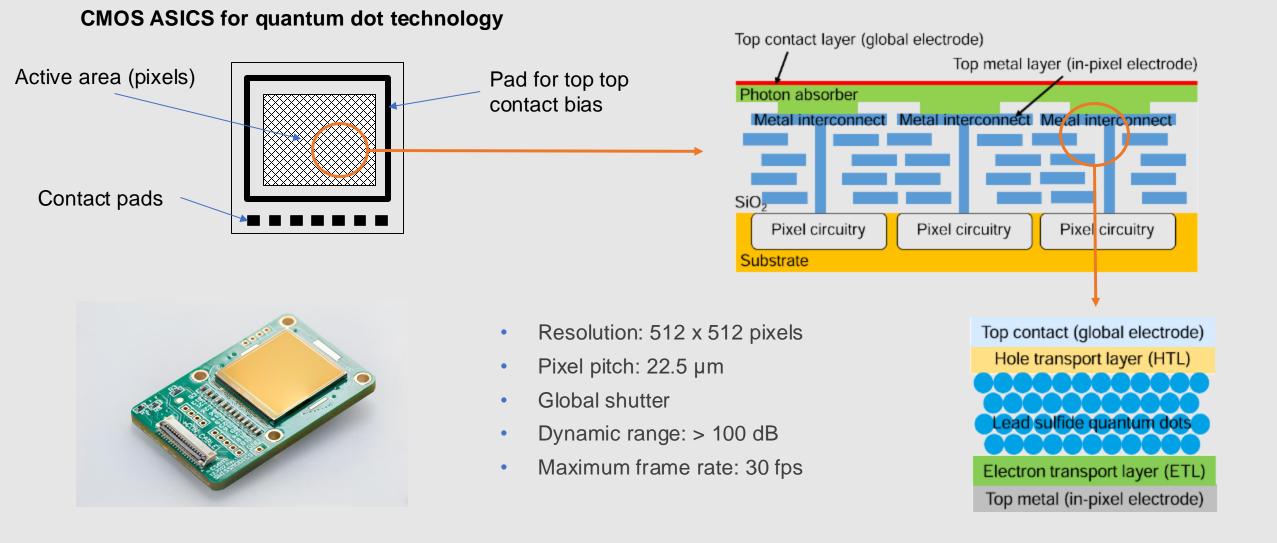




- A precursor of Sulphur (S)
- B precursor of Lead (Pb) mixed with Oleic acid

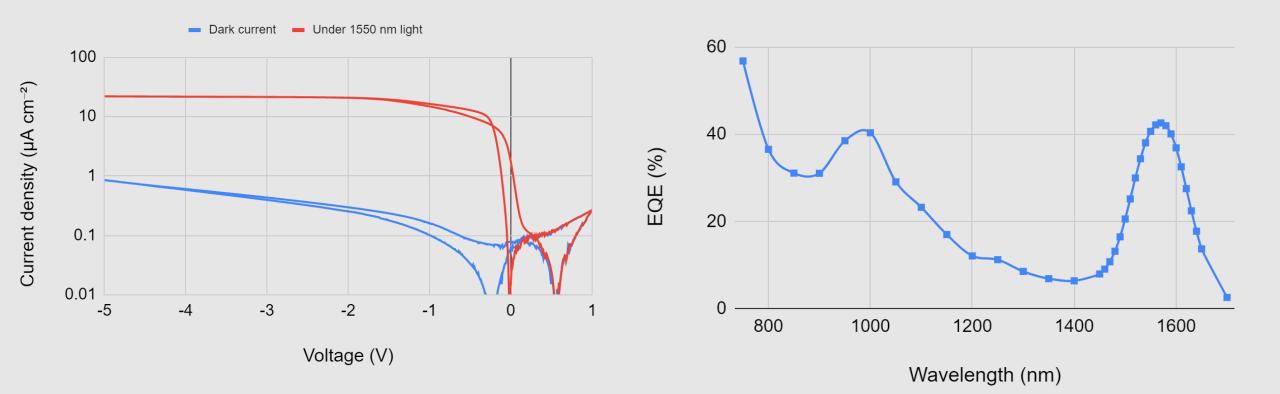


### QD SWIR sensor technology



**QDI** systems

#### SWIR reference photodiode performance



• Dark current of ~100 nA/cm<sup>2</sup>, >40% EQE at 1550 nm



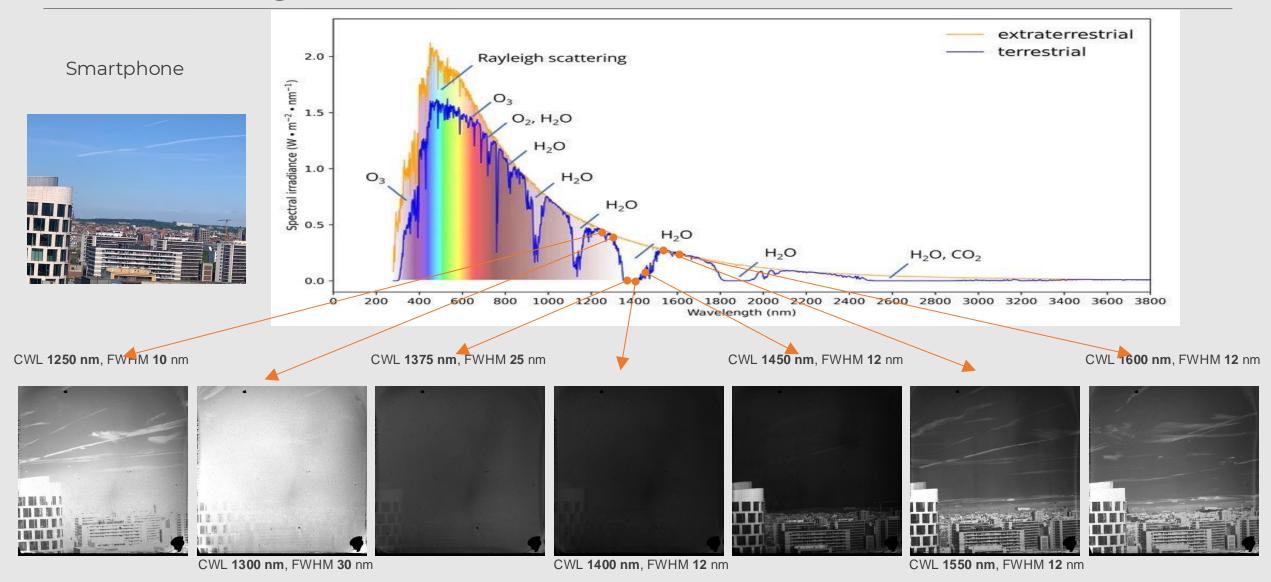
#### **QDI SWIR demonstrator camera**

- Solution processable QD SWIR light absorber
- QD stack deposited on a single chip
- No encapsulation or cooling
- ROHS compliant
- No image processing software
- Spectral range: 350-1700 nm (up to 2500 nm)





#### SWIR backlight from solar radiation



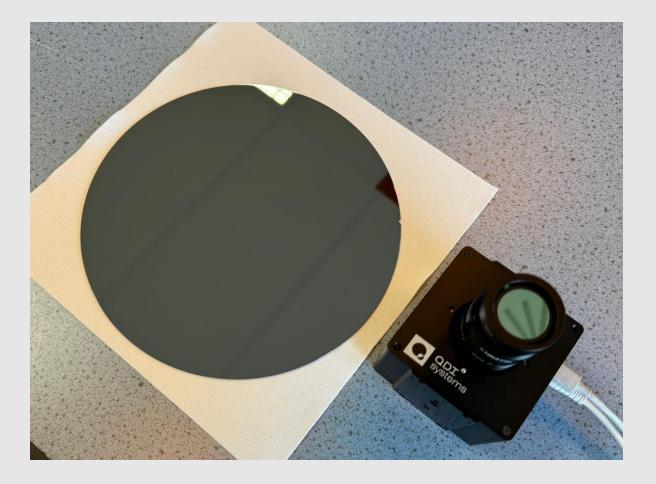


#### APPLICATION EXAMPLES

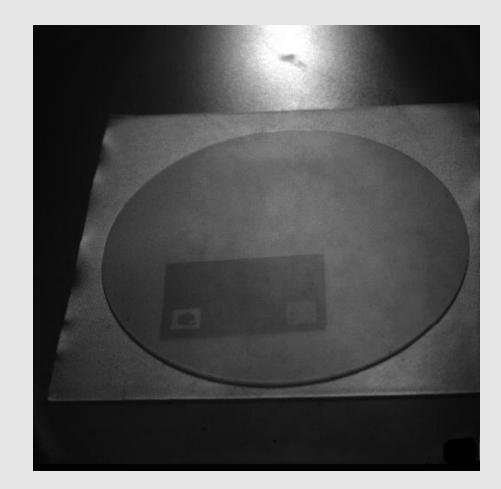


#### Silicon wafer inspection (1550nm)

#### Smartphone:

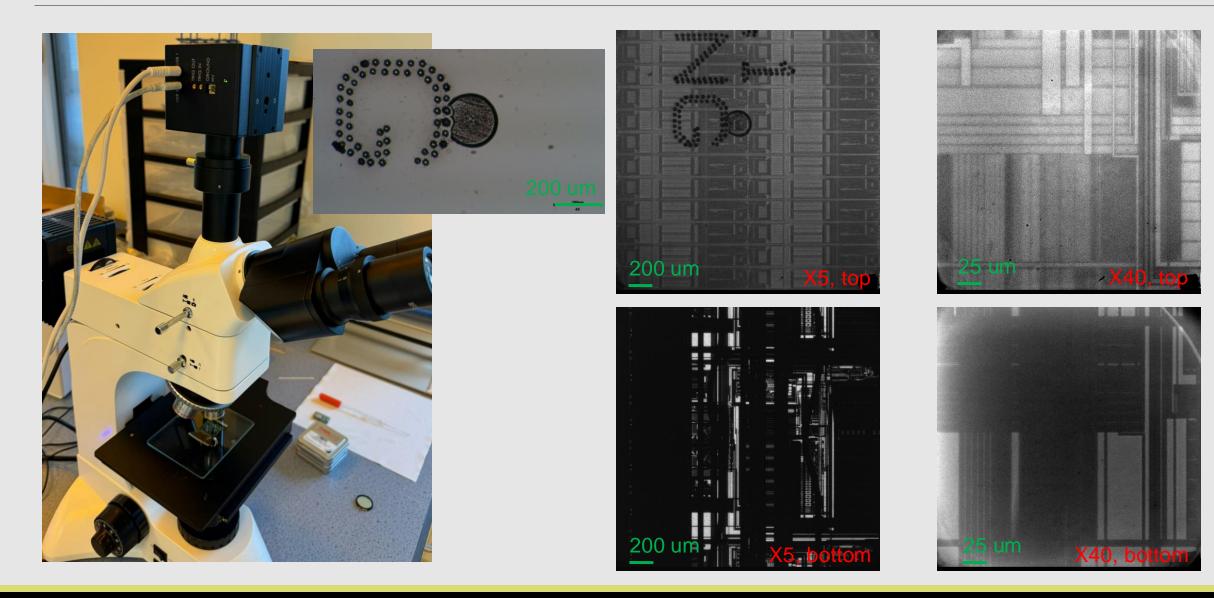


#### QDI sensor, 1550 nm:





#### SWIR microscope for Si chip inspection (1550nm)





#### Thermal pictures

Cold



Thermal emission of a soldering iron is visible in SWIR

385 C





#### Imaging through smoke (1550 nm)





No smoke



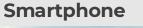
#### Picture through smoke





### Imaging in low light conditions

**QDI camera** SWIR light (1100 - 1750 nm) Visible light (400 - 700nm) 7.0 km, SWIR 7.0 km, VIS 







#### Security application

Smartphone selfie

QD sensor, visible light

QD sensor, 1300 nm

QD sensor, 1550 nm



Artificial skin and artificial hair are clearly distinguishable in SWIR





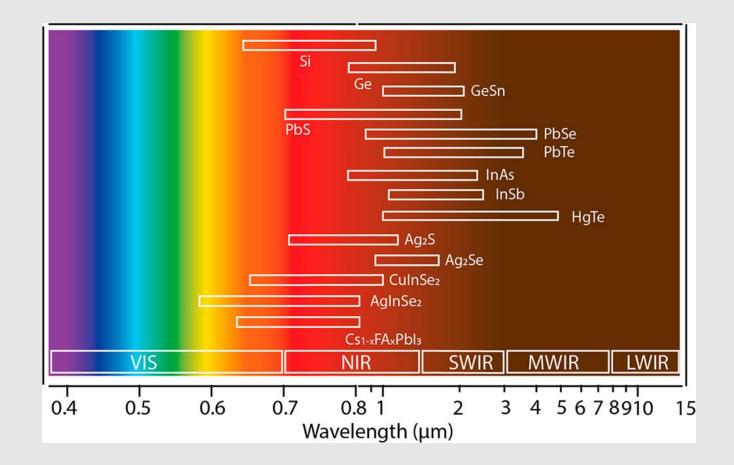
#### • **QDI systems** SWIR TECHNOLOGY SUMMARY

- High performance SWIR sensors based QDs
- Full production cycles from material to sensors:
- 15 FTEs, 350/270 m<sup>2</sup> lab/cleanroom space
- Our goal is to increase the field of use of SWIR by making technology more accessible
- Technology is ready for production, assembling a wafer-level manufacturing line in Groningen in 2025





### WL range of QDs

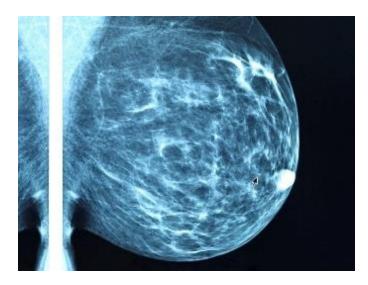


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## THE APPLICATIONS OF OUR PRODUCTS

Direct X-ray (photoconductor)



Gold standard for mammography and other high-resolution imaging: e.g. dental and micro-CT Indirect X-ray (photodiode)



Applicable in medical, veterinary, security, and industrial market SWIR: Short wave infrared (photodiode)



For machine vision, security, consumer electronics, and night vision segments

