



## Flat Optics for AR

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Enschede, NL

# Optics for AR



Magic Leap ML2

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## Optical Combiner

- Entire visible (RGB)
- Large area



Magic Leap ML2

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## Eye Tracking

- Near IR
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## Light Engine

- Entire visible (RGB)
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## Eye Tracking

- Near IR
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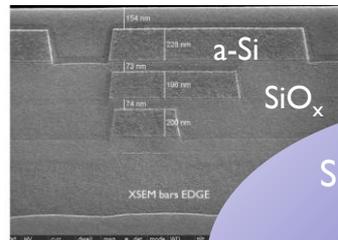
Magic Leap ML2

## Light Engine

- Entire visible (RGB)
- Small area

## World Sensors/Cameras

- Visible/Near IR
- Small area



DUV, i-DUV, EUV,  
NIL, IL, EBL

Imaging and  
sensing

$\text{SiN}_x$ ,  $\text{NbO}_x$ ,  $\text{TiO}_x$ , a-Si,  
NIL resins  
TCO: ITO, IGZO, ..  
PCM: GST,  $\text{SbS}_x$ , ..  
EOM: BTO, STO, ...

**Advanced Patterning**

AR/XR

Flat  
optics

Illumination  
and displays

**Optical Material Toolbox**

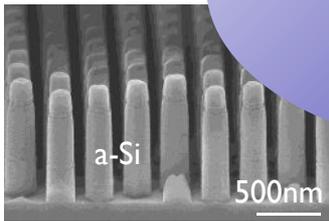
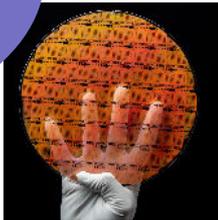
**Specialty Substrates**

**Multilevel Technology**

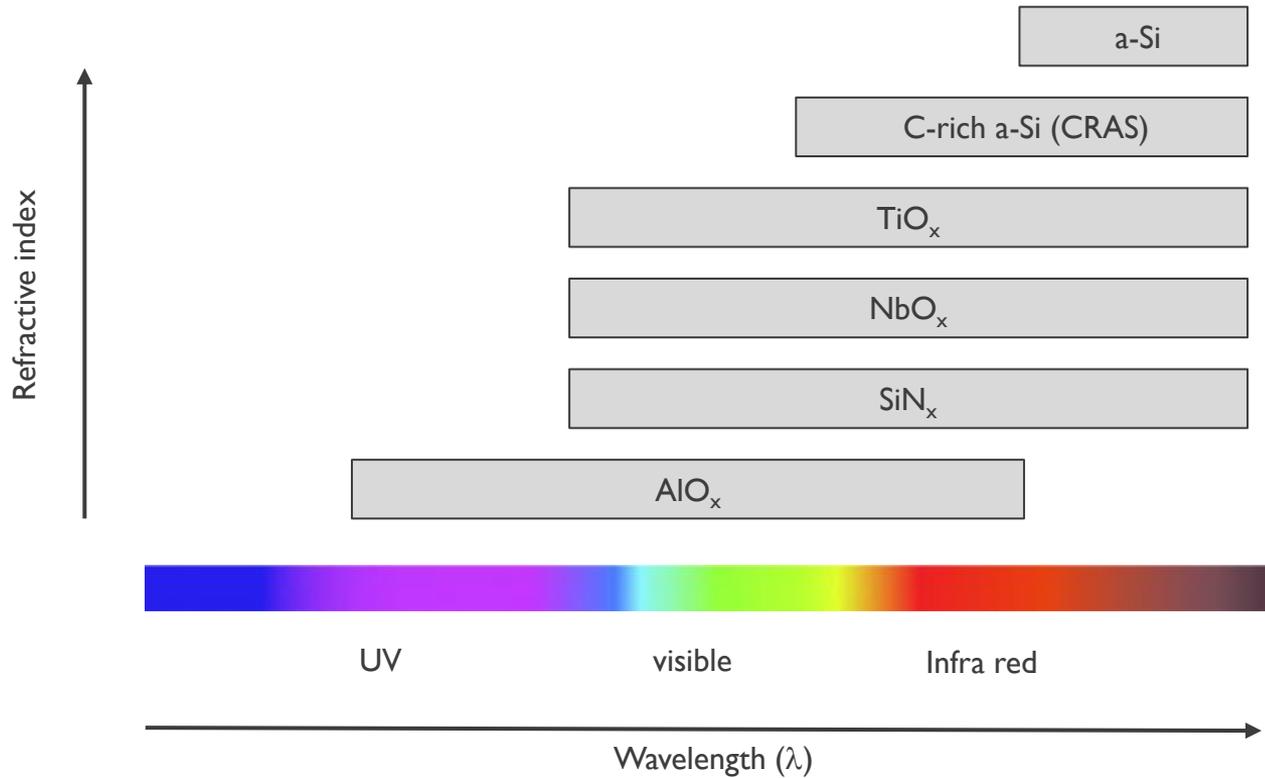
Silicon, (high RI) glass,  
CMOS, flat panel

Lens  
systems

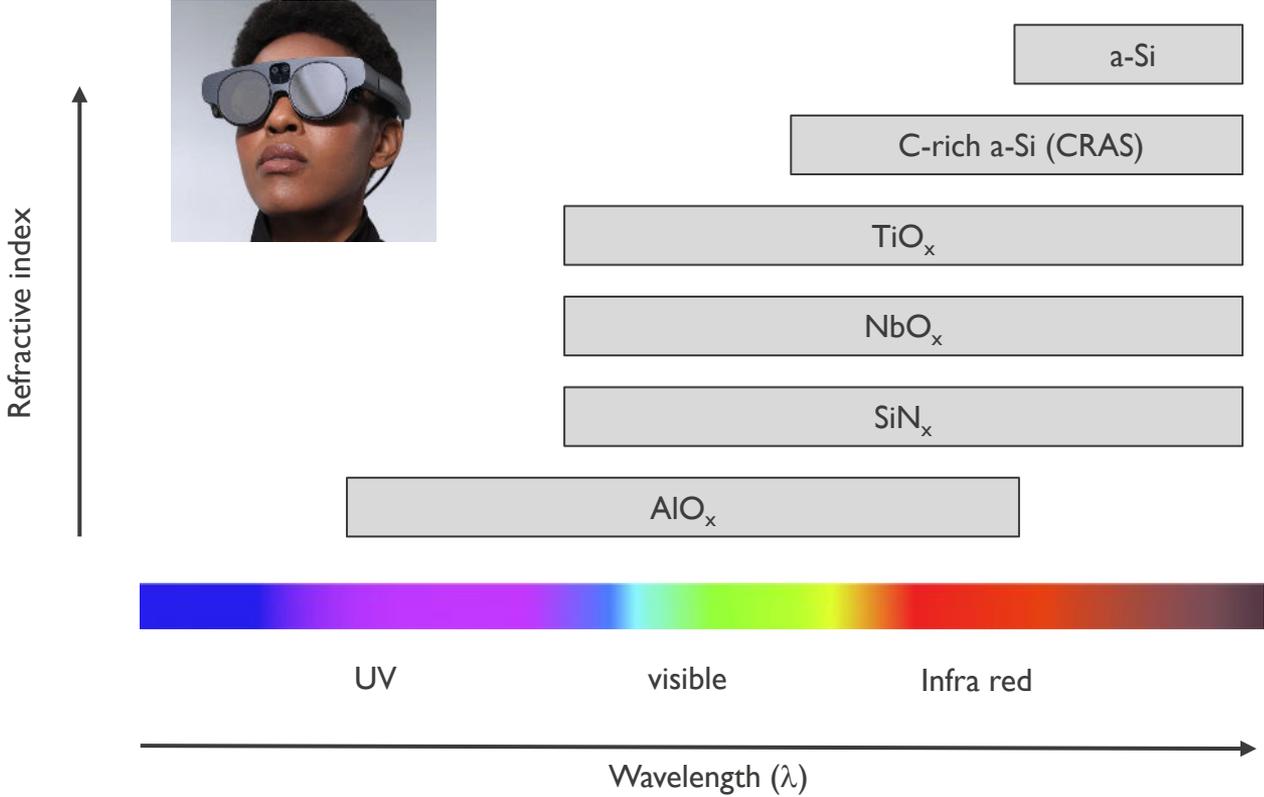
High AR etching &  
refilling,  
multilevel & double-  
sided processing



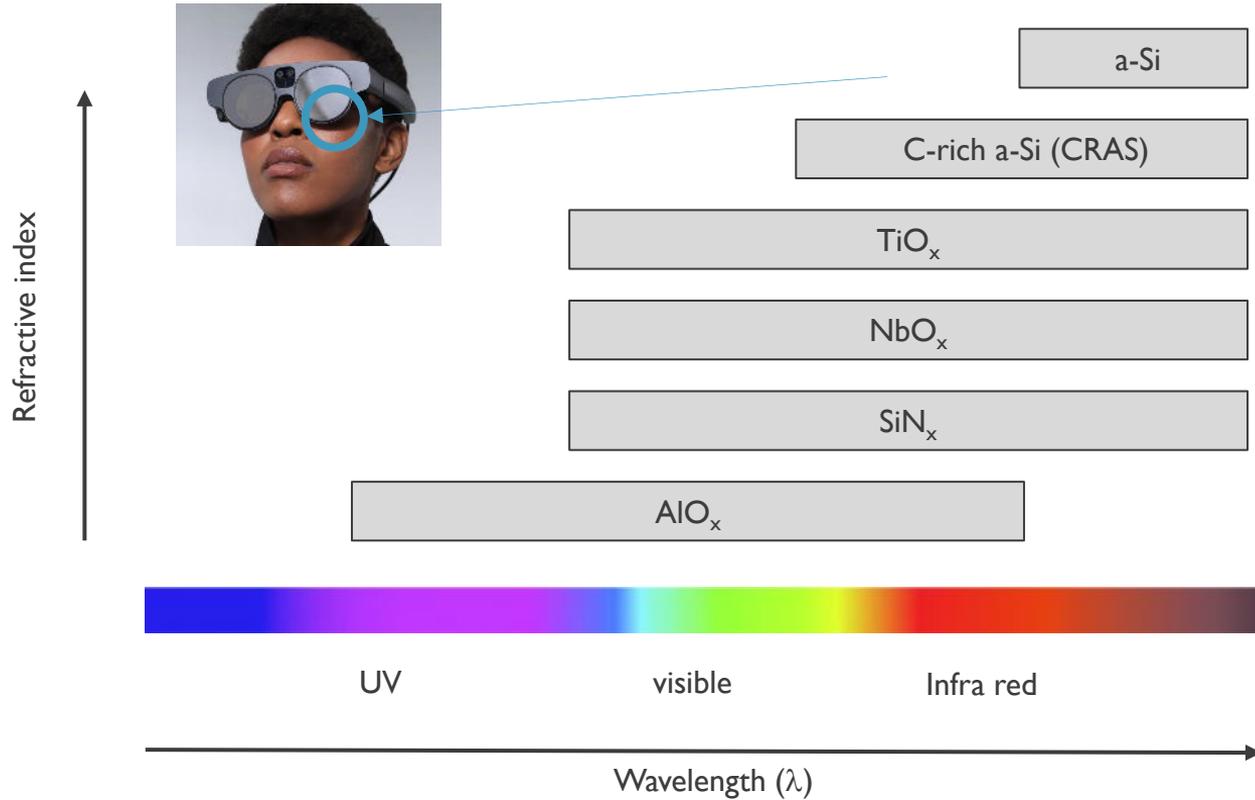
# High refractive index material for flat lenses



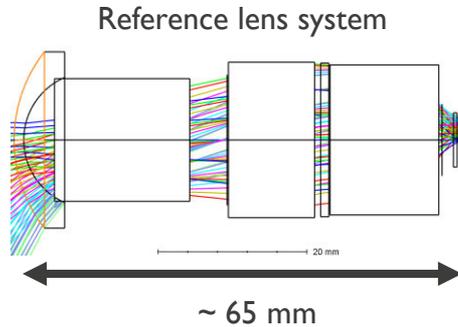
# High refractive index material for flat lenses



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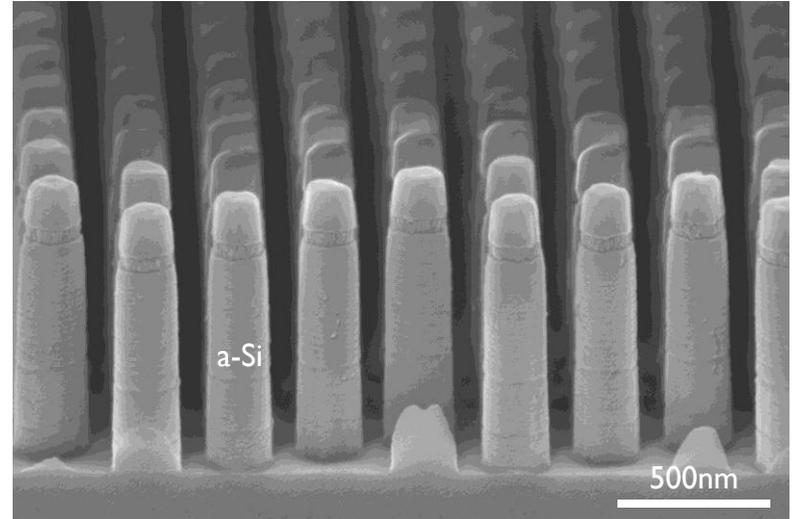
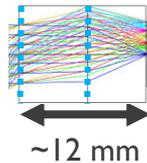


# a-Si nanopillars for SWIR metasurfaces



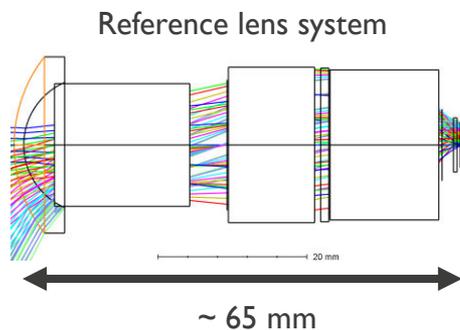
Equivalent optical system with two optical metasurfaces

Miniaturized compact lens system  
Smaller by factor **x7**



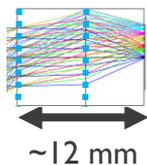
a-Si pillars for optical metasurface for  $\lambda_0 = 940\text{nm}$

# a-Si nanopillars for SWIR metasurfaces

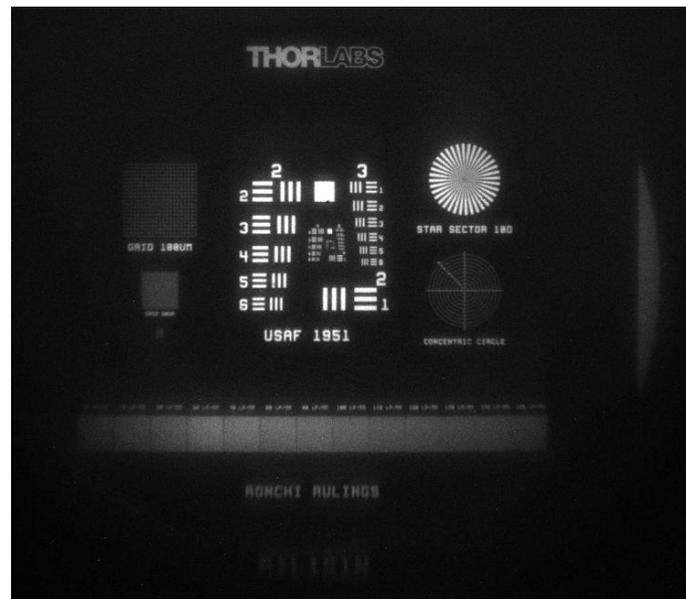


Equivalent optical system with two optical metasurfaces

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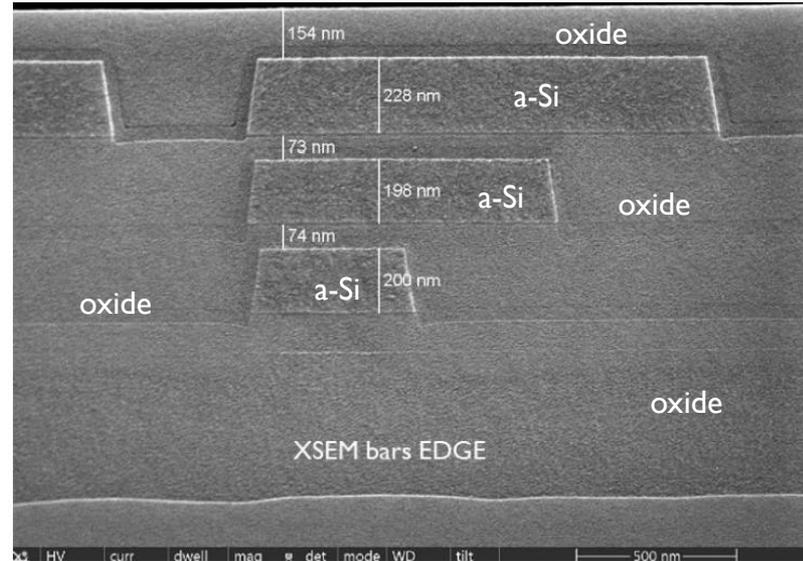
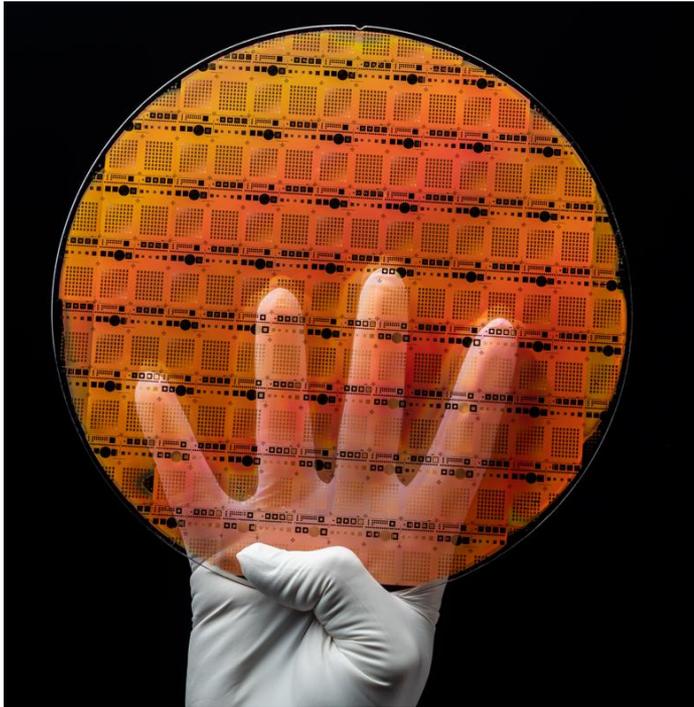


$\lambda = 940 \text{ nm}$



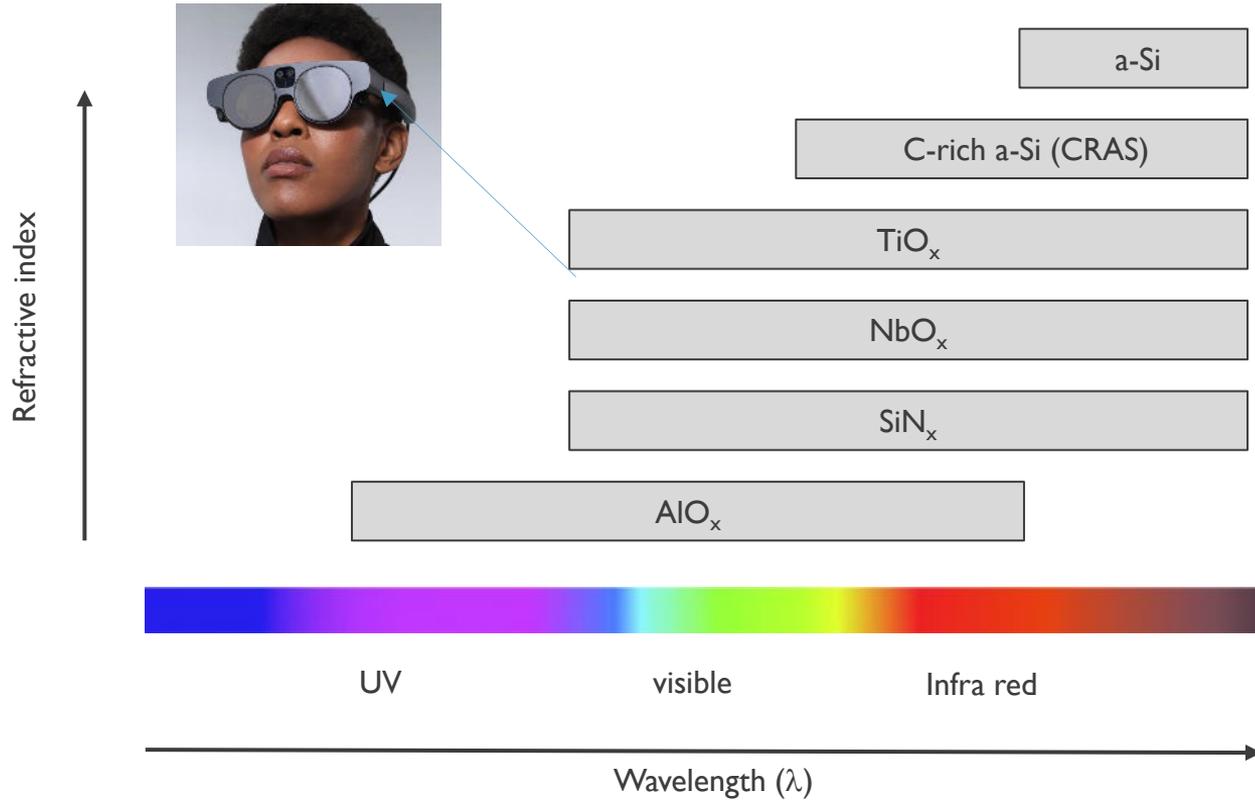
First tests in limited FOV

# Multilevel flat optics on transparent substrates

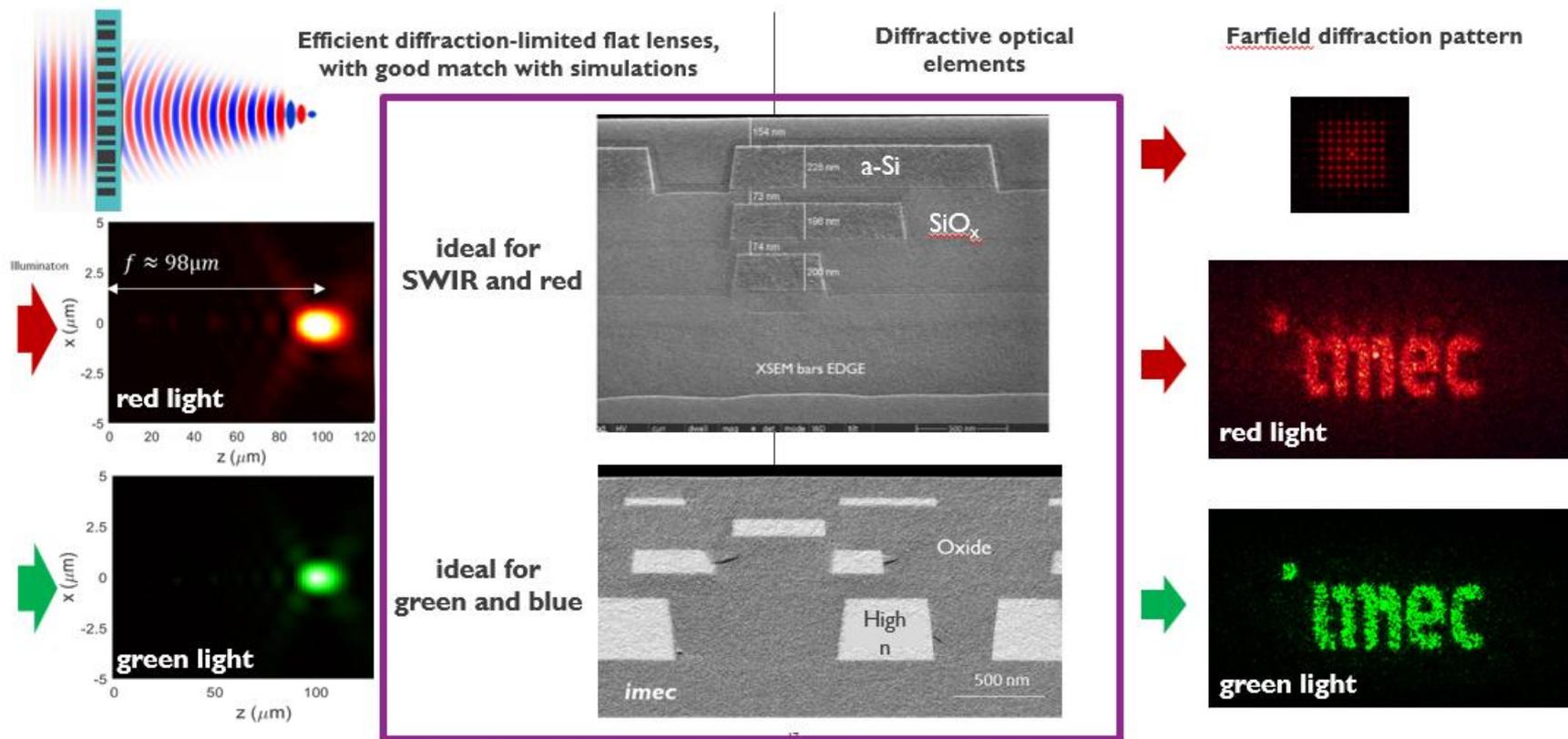


DUV lithography technology for sub-wavelength patterning.  
Transparent substrates for true replacement of lenses  
Multilayer flat optic device

# High refractive index material for flat lenses in imec fab



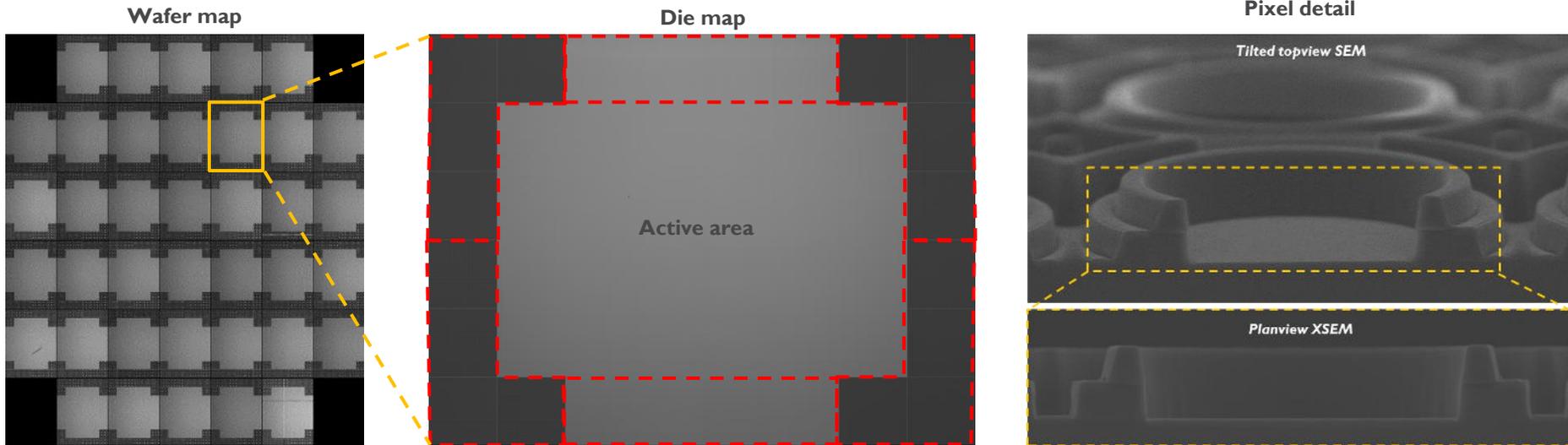
# Multilevel flat optics for SWIR and visible light



# Imager enhancement enabled by flat optics

## Fresnel phase plate lenses (FPPL)

- FPPL post-processed on imager wafer for QE boost
  - Pixel-level optimization by design
- Test infrastructure for on-wafer imager batch characterization developed, up and running



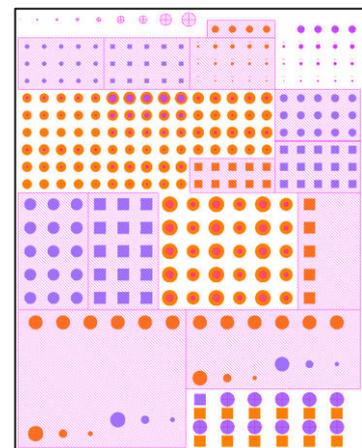
Test structures

# Multi-level optics designed for NIL fabrication

Binary Fresnel phase plates



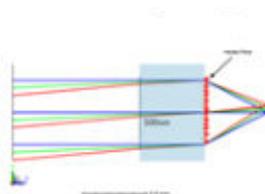
Multi level phase plates



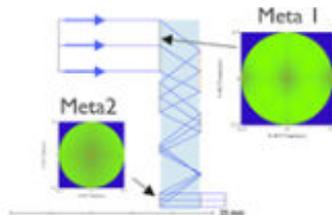
Reticle design for masters



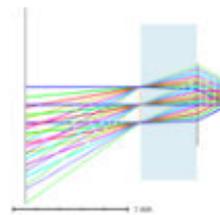
Focusing lenses  
Diffraction gratings



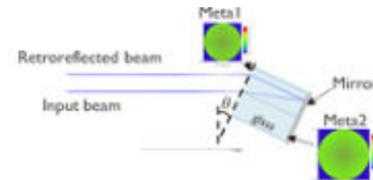
Flat optic telescope



Wide-field achromatic doublets



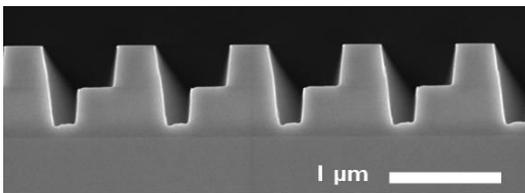
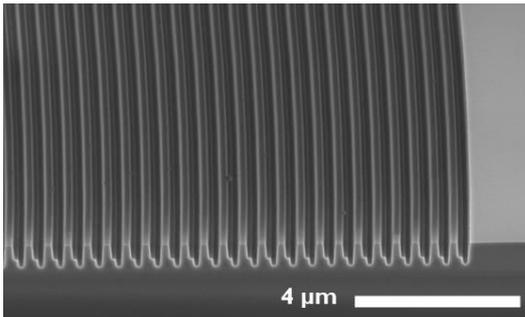
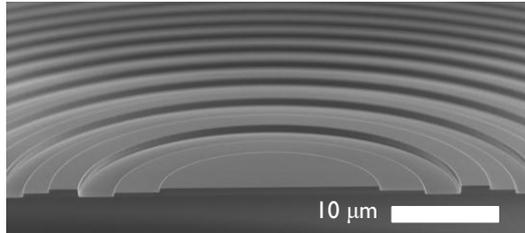
Retroreflector for sensing applications



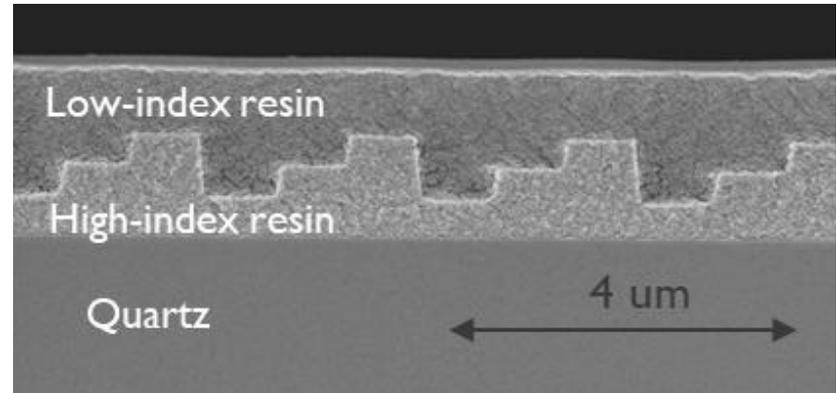
Concept and device design: Ugo Stella, Bruno Figeys

# Double-sided patterning on a single transparent substrate

## Two-level Si NIL master – 200 mm



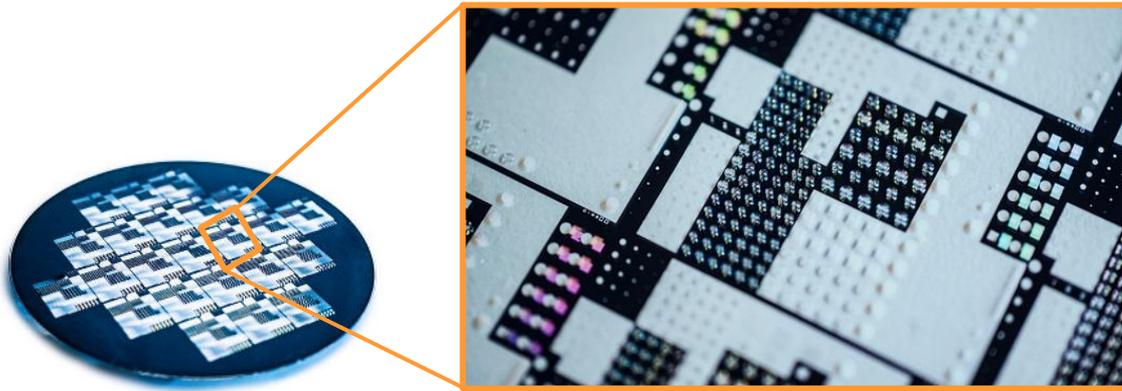
## NIL-based metalens fabrication



- Imprint levels are directly fabricated from high-index resin on both sides of the glass, combined with metal apertures

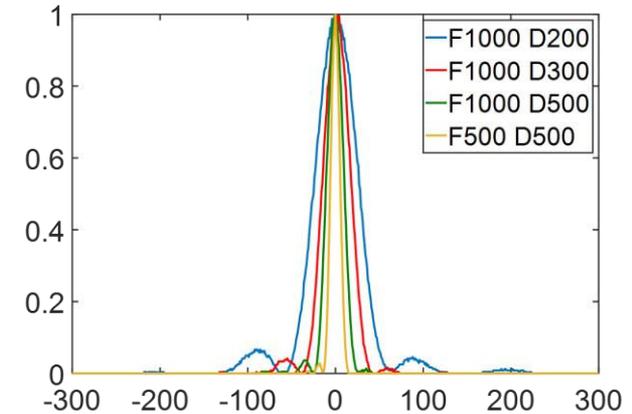
# Double-sided patterning on a single transparent substrate

Double side patterned device wafer



Fabrication: Mahyar Mazloumi

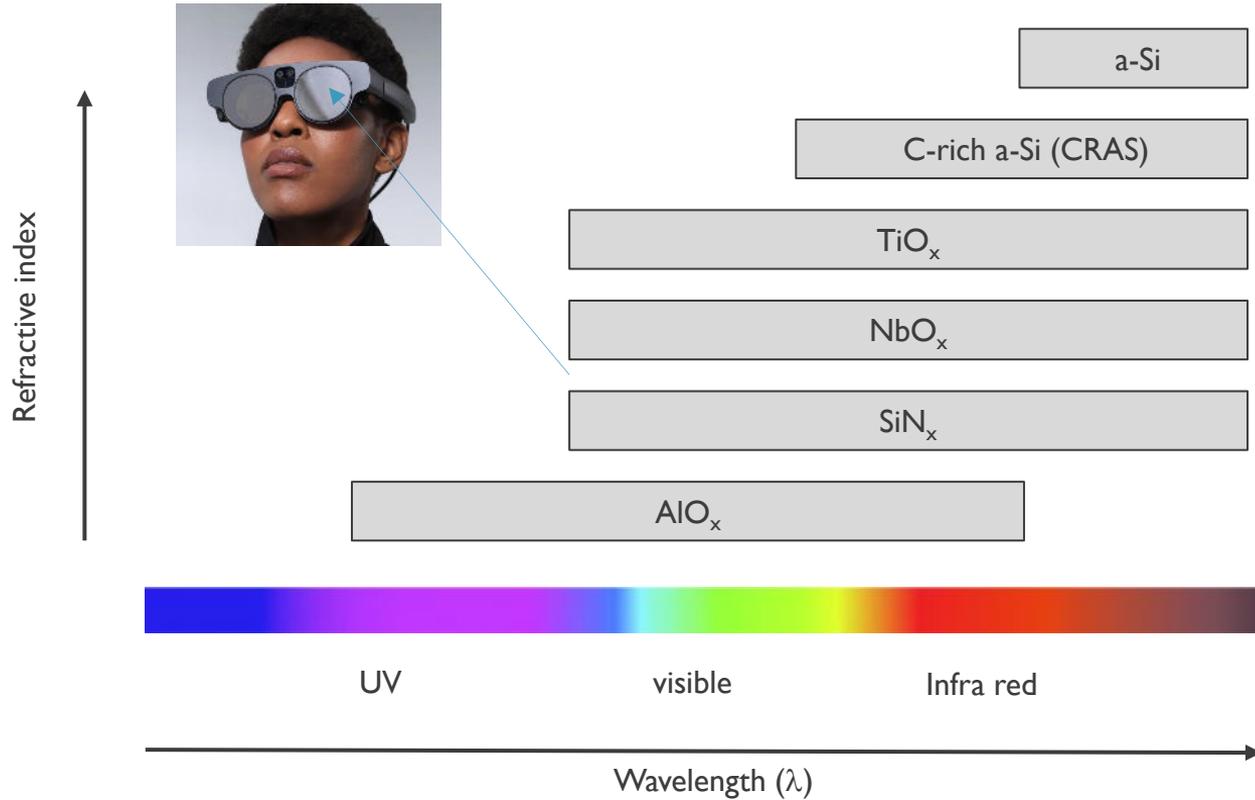
Metalens focusing



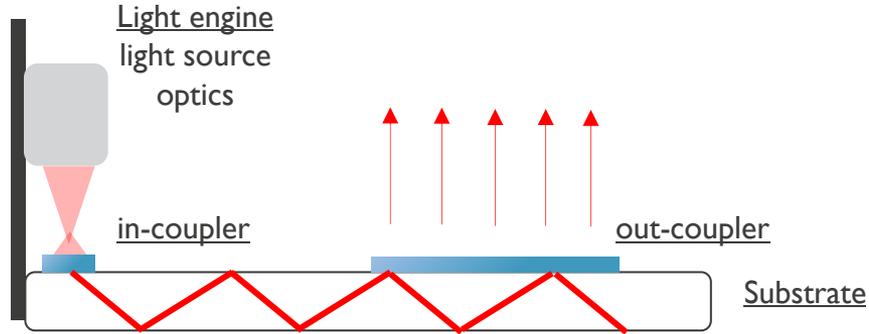
Measurement: Vladimir Pejovic

- First device measurements show diffraction limited lens performance.

# High refractive index material for flat lenses

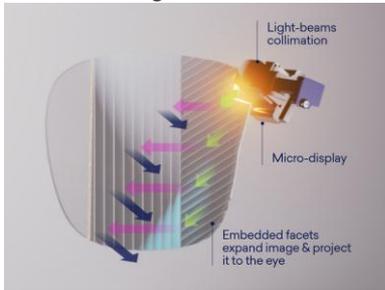


# TIR-based optical combiners



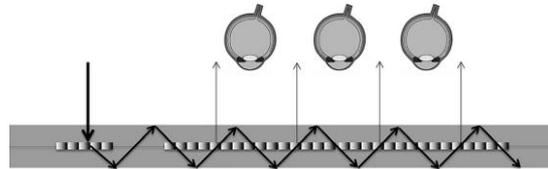
## Reflective waveguides

Lumus waveguide<sup>1</sup>



Prism in-coupling  
Embedded mirror out-coupling

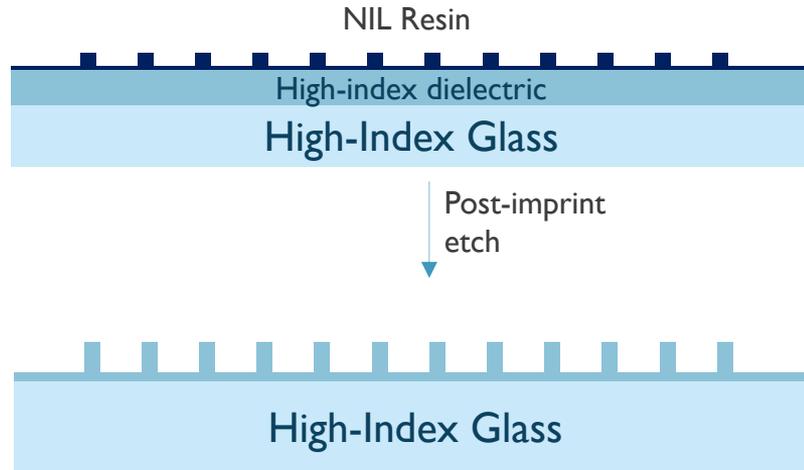
## Diffractive waveguides



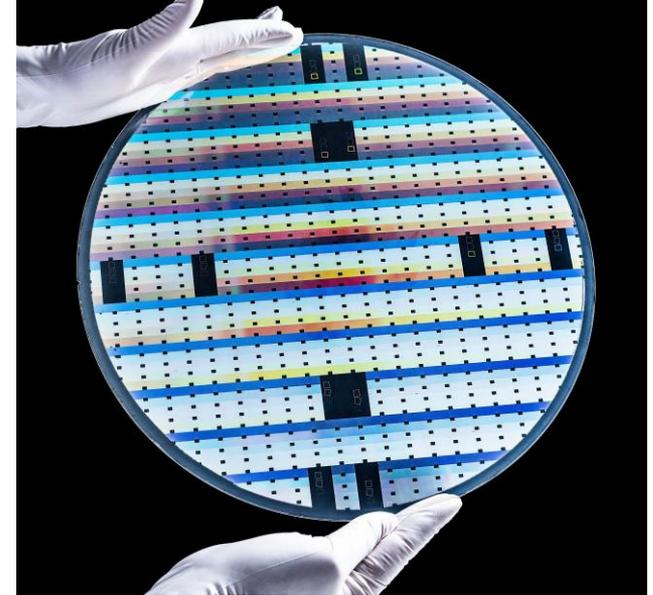
Surface features

# Surface Relief Patterning on High-Index Substrates

## Dry Etch Pattern Transfer

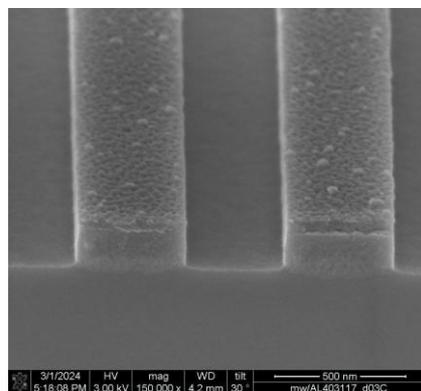
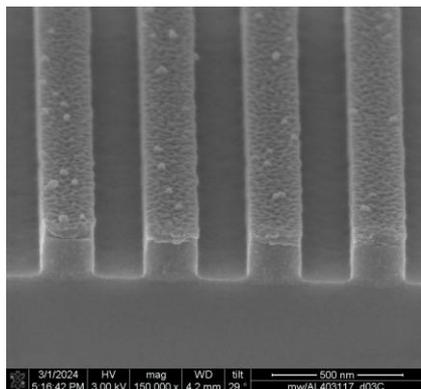


Process to access the higher optical performance achievable from high-index inorganic dielectrics (lower losses, higher refractive index).

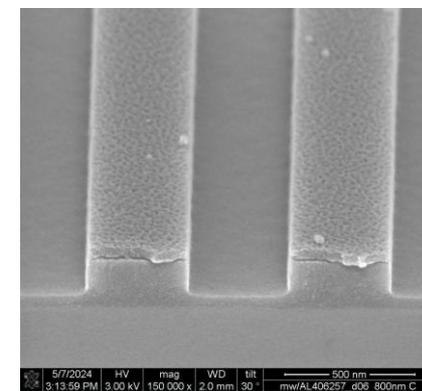
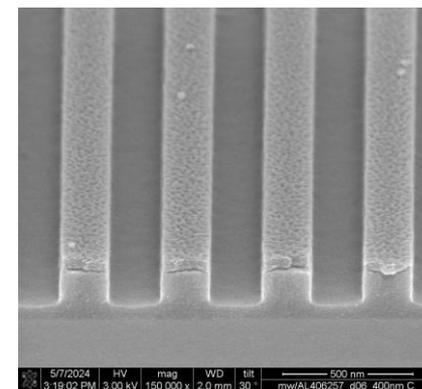


# Dry Etch Pattern Transfer – Silicon to Glass to High-Index Glass

## Silicon Substrate

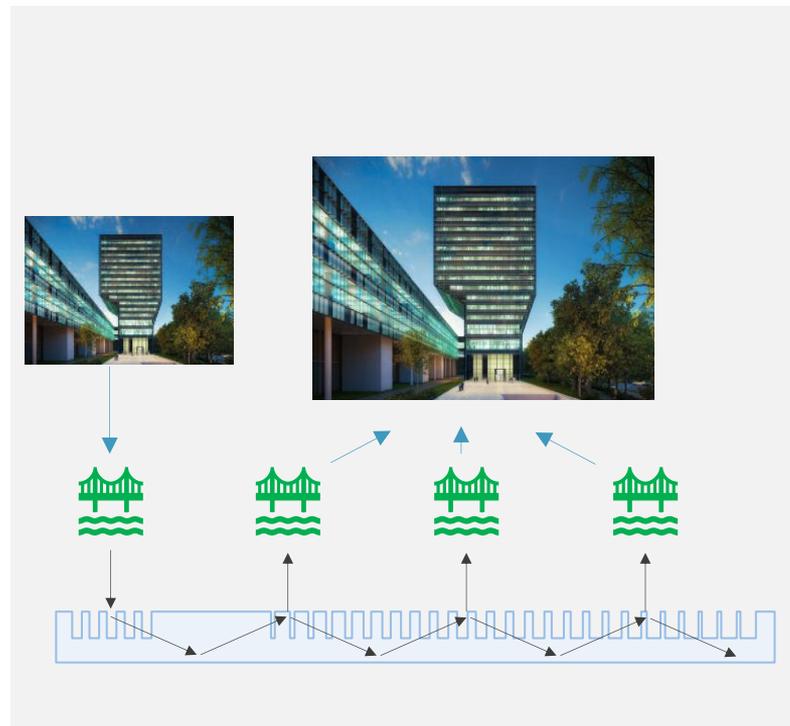
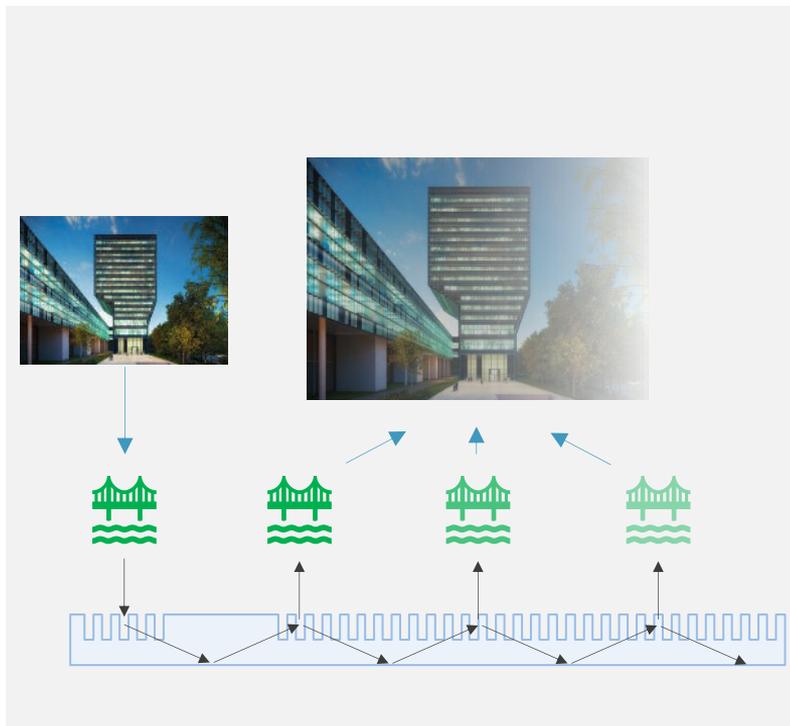


## 1.9 Glass Substrate



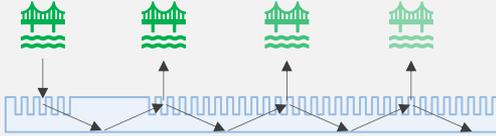
	Silicon	1.9 Glass
Density (g/cm <sup>3</sup> )	2.33	3.62
Thermal conductivity (W/(m•K))	148	1.03
Coefficient of thermal expansion (ppm/K)	2.6	8.5 – 9.5

# Improving uniformity of the eye-box

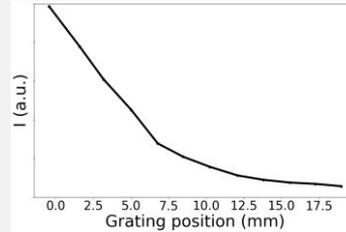


# Reference Design – 1D Pupil Expander

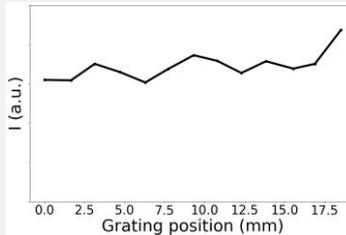
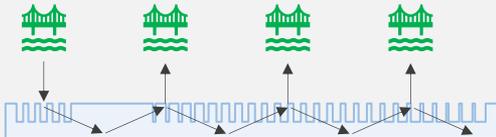
## FIXED DUTY-CYCLE



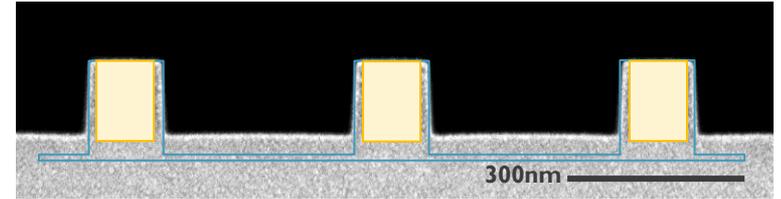
Output Uniformity  
(simulated)



## VARIABLE DUTY-CYCLE



## OPC-Guided Imprint Master Design



Target line width: 125nm

Measured line width: 124.6 nm

Design: Florian Maudet; Integration: Carine Gerets



mtec

embracing a better life

Thank you